



## Businessplan

Elaborated by DEIAFA, 20/08/2015

Project title : [title]  
Name (first / last), adress and telephone number of the farmer : [farmer]  
Name of the expert (first / last) : [Deliverable #]  
Date of businessplan elaboration : [date]



## **1 PURPOSE OF THE INVESTMENT**

### **1.1 General reasons to invest**

In recent years the interest in the production of renewable energy through anaerobic digestion of animal manure has increasingly grown on farms in the region of <#Region(BIOGAS)#>, mainly due to the national incentives devoted to such production.

<state here interesting reason to invest in your country>

### **1.2 Reasons to invest for farmer**

The farm <#Name location/company(BIOGAS)#> is interested to invest in the anaerobic digestion in order to valorise own biomass and livestock waste produced through an anaerobic digestion plant. The digestate, after a suitable period of storage, is then distributed on the farm's land closing the circle and it is valuable as a fertilizer.

<state here interesting reason to invest for the farmer>.

## **2 NON TECHNICAL ASPECTS**

### **2.1 General information of the farm**

#### **2.1.1 Farm legal status**

The farm <#Name location/company(BIOGAS)#>, VAT number <state here the VAT number> located in <#City(BIOGAS)#>.

The partners of the business are:

- <state here sole administrator>, sole administrator.
- <state here partners>, partner.
- <state here partners>, partner.

### 2.1.2 Farming system

<state here an introduction about the farm production>.

The Utilised agricultural area (UAA) is approximately <state here the number of hectares [ha]>.

The farm <#Name location/company(BIOGAS)#> produces the following manure to feed the anaerobic digester:

The livestock has a total of about:

<#Cattle\_no\_1(BIOGAS)#> of <#Cattle\_type\_1(BIOGAS)#>

<#Cattle\_no\_2(BIOGAS)#> of <#Cattle\_type\_2(BIOGAS)#>

<#Cattle\_no\_3(BIOGAS)#> of <#Cattle\_type\_3(BIOGAS)#>

<#Cattle\_no\_4(BIOGAS)#> of <#Cattle\_type\_4(BIOGAS)#>

<#Cattle\_no\_5(BIOGAS)#> of <#Cattle\_type\_5(BIOGAS)#>

<#Cattle\_no\_6(BIOGAS)#> of <#Cattle\_type\_6(BIOGAS)#>

In order to improve the plant capacity, the farm may purchase the following biomass:

<#Cattle\_supply\_1(BIOGAS)#> of manure from <insert here the cattle type> for price of <#Cattle\_supply\_costs\_1(BIOGAS)#>

<#Cattle\_supply\_2(BIOGAS)#> of manure from <insert here the cattle type> for price of <#Cattle\_supply\_costs\_2(BIOGAS)#>

<#Cattle\_supply\_3(BIOGAS)#> of manure from <insert here the cattle type> for price of <#Cattle\_supply\_costs\_3(BIOGAS)#>

<#Cosub\_supply\_1(BIOGAS)#> of <#Cosub\_type\_1(BIOGAS)#> for price of <#Cosub\_costs\_1(BIOGAS)#>

<#Cosub\_supply\_2(BIOGAS)#> of <#Cosub\_type\_2(BIOGAS)#> for price of <#Cosub\_costs\_2(BIOGAS)#>

<#Cosub\_supply\_3(BIOGAS)#> of <#Cosub\_type\_3(BIOGAS)#> for price of <#Cosub\_costs\_3(BIOGAS)#>

<#Cosub\_supply\_4(BIOGAS)#> of <#Cosub\_type\_4(BIOGAS)#> for price of <#Cosub\_costs\_4(BIOGAS)#>

<#Cosub\_supply\_5(BIOGAS)#> of <#Cosub\_type\_5(BIOGAS)#> for price of <#Cosub\_costs\_5(BIOGAS)#>

To sum up, <#Manure\_input\_total(BIOGAS)#> of manure and <#Cosub\_supply\_total(BIOGAS)#> of cosubstrates could be used to feed the anaerobic digestion plant.

### **2.1.3 Location**

The plant will be built within the company, located in <#City(BIOGAS)#>.

The area subject to intervention is not burdened by environmental or hydrogeological constraints and it is outside of protected areas.

### **3 MARKET ANALYSIS AND SOCIAL ASPECTS**

#### **3.1 Market analysis**

The farm has available all the necessary substrates for feeding the plant. Regarding the digestate produced by the biogas plant, it will be spread on the land of the farm, also to realize a cost-effectiveness in terms of reduced acquisition of mineral fertilizers.

#### **3.2 Subsidies**

To complete the total cost of ownership it is necessary to specify any grants or subsidies for various types of bioenergy produced by the plant. These are a result of policy implementation and vary from country to country. Financial aid is generally provided as a subsidy for: 1) The production of energy (€/kWhe, €/kWht), and 2) construction of the production system.

Currently feed-in tariffs subsidies for electricity produced for varying classes of generated power. Subsidies vary by country resulting in different rules for different locations. Rules implementing these differences are used in the analysis conducted by the system. The subsidy for this type of plant, for <indicate here the selected biogas valorization system> is about <indicate here the subsidies interesting this business plan> €/kWh.

#### **3.3 Social and ecological aspects**

The plant is far from medium and large population centers.

With regard to odour emissions, of great importance in the relationship with the surrounding homes, it should be noted as biogas plants have the great environmental value of breaking down a large part of emissions during the digestion process, it is considered useful to keep under control the impact of any odour emissions. In any

case the residual digestate is stabilized and produces an odour impact significantly lower than the manure.

In essence, the plant achieves a positive environmental balance.

## **4 SIZING AND TECHNICAL ASPECTS**

### **4.1 Technical description of the plant (to be adapted for other options)**

The plant will consist of the following structures:

#### **4.2 Storage of liquid substrates**

The tank V0 will have a volume of <indicate here the volume of the tank> [m3], and will be used for the loading of liquid matrix in the digestion system.

The tank V1 will have a volume of <indicate here the volume of the tank> [m3], and will be used for the loading of <indicate here the type of matrix> in the digestion system.

Total prestorage capacity is <#Storage\_prestorage\_capacity(BIOGAS)#>, for a period of <#Storage\_prestorage\_period(BIOGAS)#>.

#### **4.3 Silo for solid biomass**

The silo for solid biomass consist of <indicate here the number of trench> trench for a total capacity of <indicate here the capacity of trench>[ t].

<They are already present at the moment of plant installation so no further investment is required.>/<they are not present so they have to be built for the plant installation>.

#### **4.4 Digester**

The digestion system will be organized in <indicate here the number of digesters> digesters <indicate here the shape of digester> for a total volume of

<#Digester\_volume(BIOGAS)#>. The tank will be made of concrete and will be equipped with cover, thermal insulation, waterproofing and resistance to chemical and physical agents.

#### **4.5 Gas purification unit**

The gas purification unit consist of a <state here the type of purification system>.

#### **4.6 CHP plant**

The gas collected in the tanks will be sent to cogeneration plant, consisting of <indicate here the number of engines> endothermic engine with internal combustion; the maximum engine power, considering an electrical efficiency of 37% and 48% for the heat, is equal to <#CHP\_e\_capacity(BIOGAS)#>and <#CHP\_th\_capacity(BIOGAS)#>.

The cogeneration plant will be equipped with a general framework for command and control of all the equipment necessary for the operation.

#### **4.7 Manure treatment**

The digestate coming from the digester via a <#Manure\_System#> will be separated into a thin and a thick fraction. In a later stage, the two streams can be further processed into, for example, chemical fertilizer or compost substitutes.

#### **4.8 Storage structures of output materials**

##### **4.8.1 Thick fraction storage**

After the separation the thick fraction of the digestate leaving the mechanical separator will have a volume of <#Separator\_solid\_volume(BIOGAS)#> and will be stored in a special pit.

#### **4.8.2 Thin fraction storage**

The thin fraction of the digestate leaving the mechanical separator will have a volume of  $\langle \# \text{Separator\_liquid\_volume}(\text{BIOGAS}) \# \rangle$  and will be stored in a tank.

#### **4.8.3 Torch**

The plant will be equipped with safety torch with a flow rate of  $\langle \# \text{Flare\_capacity}(\text{BIOGAS}) \# \rangle$ .

This torch will have the function of burning the gas and prevent its release into the atmosphere in case of prolonged failure of the cogeneration module. Its activation will happen automatically.

### **4.9 Outputs of the plant $\langle \text{insert just the scenarios} \rangle$**

#### **4.9.1 Biogas**

The plant will produce  $\langle \# \text{Biogas\_prod}(\text{BIOGAS}) \# \rangle$  of biogas.  $\langle \text{insert here if the biogas is burned in nearby facility/plant} \rangle$ .

#### **4.9.1 Heat**

The biogas produced will be used to make heat  $\langle \text{at the farm} \rangle / \langle \text{at nearby location} \rangle$ . The heat used will be  $\langle \# \text{Heat\_prod}(\text{BIOGAS}) \# \rangle$ .

#### **4.9.2 CHP**

The plant will produce  $\langle \# \text{CHP\_electricity\_prod}(\text{BIOGAS}) \# \rangle$  of electricity and  $\langle \# \text{CHP\_heat\_prod}(\text{BIOGAS}) \# \rangle$  of heat, with a nominal power of  $\langle \# \text{CHP\_electricity\_prod}(\text{BIOGAS}) \# \rangle$  and  $\langle \# \text{CHP\_th\_capacity}(\text{BIOGAS}) \# \rangle$ . The electricity will be  $\langle \text{sold} \rangle / \langle \text{used at the farm} \rangle$ . The heat will be  $\langle \text{sold} \rangle$  at the end user located at  $\langle \# \text{Distance\_to\_user}(\text{BIOGAS}) \# \rangle$  km from the anaerobic digestion plant /  $\langle \text{used at the farm} \rangle$ .



### **4.9.3 Biomethane**

The purified methane that could be produced is <#Biomethane\_prod(BIOGAS)#> at requested level of purification. To sell it a pipe of <#Gasgrid\_distance(BIOGAS)#> is required to be installed.

## **5 LOGISTICS OF SUBSTRATES, COSUBSTRATES, DIGESTATE**

The anaerobic digestion plant will be fed daily with a mixture of about <#Manure\_input\_total(BIOGAS)#> of manure and <#Cosub\_supply\_total(BIOGAS)#> of cosubstrates.

Annually the mass output from the digestion system will be approximately <#Digestate\_output\_volume(BIOGAS)#>, equal to <#Digestate\_nitrogen(BIOGAS)#> of Nitrogen to be distributed. After storing the liquid digestate will be spread on the farm's fields along with the solid digestate. <#Digestate\_area(BIOGAS)#> will be required for the digestate distribution. The farmer <has enough land on his own>/<will distribute the digestate on neighborhood land and he has an agreement in place for that>.

## **6 MANPOWER NEEDS**

The operation time expected for the cogeneration unit is <indicate here the expected working hours> [hours per year] maximum, and then about <indicate here the expected maintenance hours> [hours per year] are used for the maintenance of the system. To these must be added the hours spent on manual tasks management (collection of biomass, load the digesters, etc.) and those for administrative and bureaucratic activities. Overall are used about <#Manpower(BIOGAS)#> for the full operation of the plant.

## **7 SWOT ANALYSIS**

### **7.1 Strength**

- Low payback period
- New income source.
- Re-use of digestate, lowering the expenditure for mineral fertilizer.
- Self-supply

### **7.2 Weaknesses**

- High investment costs.
- Training needed for the digester management

### **7.3 Opportunities**

- Subsidies available
- Society

### **7.4 Threats**

- Negative impact on profit if costs of raw material rises.

Following the SWOT analysis, it can be assumed that the system presents a series of positive elements, both from the practical point of view and economically, sufficient to initiate the construction of the plant.

## 8 ECONOMIC VIABILITY

The annual profit of the biogas plant will be:

Biogas scenario: <#Yearly profit(BIOGAS)#>

Heat scenario: <#Yearly profit(HEAT)#>

CHP scenario: <#Yearly profit(CHP)#>

Biomethane scenario: <#Yearly profit(BIOMETHANE)#>

The simple payback time of the investment will be:

Biogas scenario: <#Simple payback time excl interest(BIOGAS)#>

Heat scenario: <#Simple payback time excl interest(HEAT)#>

CHP scenario: <#Simple payback time excl interest(CHP)#>

Biomethane scenario: <#Simple payback time excl interest(BIOMETHANE)#>

### 8.1 Investment cost (only chosen option will be shown here) (number provided as example)

Investements	Biogas	Heat	CHP	Biomethane	Manure treatment
Digester	94,000	94,000	94,000	94,000	94,000
Storage	73,000	73,000	73,000	73,000	73,000
CHP	0	0	88,000	0	88,000
Boiler on site	2,000	5,000	0	0	0

Boiler at end-user	5,000	0	0	0	0
Gas upgrade installation	0	0	0	311,000	0
Gas network	24,000	0	0	0	0
Heat network	0	0	0	0	0
Connection to grid	0	0	0	28,000	0
Separator	0	0	0	0	0
Struvite	0	0	0	0	0
Struvite storage	0	0	0	0	0
Stripper	0	0	0	0	0
Nitrogenstorage	0	0	0	0	0
UFRO	0	0	0	0	0
Dryer	0	0	0	0	0
Torch	42,000	42,000	42,000	42,000	42,000
Parteurization	0	0	0	0	0
Total Hardware	240,000	215,000	297,000	548,000	297,000
Land	0	0	0	0	0
Civil works	0	0	0	0	0
Advice & permits	26,000	26,000	27,000	30,000	27,000
Contingency	24,000	21,000	30,000	55,000	30,000
Startup costs	0	0	0	0	0

Total investment	291,000	262,000	354,000	632,000	354,000
Subsidy	0	0	0	0	0
Own contribution	291,000	262,000	354,000	632,000	354,000

## 8.2 Benefits per year (only the chosen option will be shown here)

	Biogas	Heat	CHP	Biomethane	Manure treatment
Avoid purchase of fossil fuel purchase	59,700	40,000	17,600	0	17,600
Sale of electricity	0	0	21,500	0	21,500
Avoided purchase of electricity	0	0	0	0	0
Sale of Biomethane	0	0	0	46,000	0
Avoided export of manure	0	0	0	0	0
Avoided purchase of fertilizer	0	0	0	0	0
Sales of fertilizer	0	0	0	0	0
VVO's	0	0	0	0	0
Exploitation subsidies	43,900	29,400	16,400	120,600	16,400
<b>Total benefits</b>	<b>103,700</b>	<b>69,400</b>	<b>55,400</b>	<b>166,600</b>	<b>55,400</b>

## 8.3 Costs per year (only the chosen option will be shown here)

	Biogas	Heat	CHP	Biomethane	Manure treatment
Electricity purchase	1,800	1,600	0	4,200	0
Wood chips purchase	4,700	0	0	5,300	0
Active carbon	0	0	0	0	0

Biomass purchase	0	0	0	0	0
Export of digestate	0	0	0	0	0
Additional costs	0	0	0	0	0
Personell	2,300	2,300	2,300	2,300	0
Maintenance	10,200	4,200	8,900	18,700	5,400
Insurance	1,200	1,000	1,400	2,500	1,400
Total costs	20,100	9,200	12,600	33,000	6,800
Annuity	10,500	9,400	12,700	22,700	12,700

**8.4 Profit outcome (only the chosen option will be shown here)(numbers just as example)**

Investment Subsidy	0	0	0	0	0
Own contribution	291,000	262,000	354,000	632,000	354,000
Write-off/depreciation	24,200	21,800	29,500	52,700	29,500
Yearly profit	83,600	60,200	42,800	133,600	48,600
Simple payback time excl interest	3	4	8	5	7
Net present value	409,800	242,600	4,600	487,900	53,500



**9 ADDITIONAL EXPLANATIONS BY THE BIOENERGY FARM EXPERT**  
**(PLEASE DO NOT TRANSLATE THIS CHAPTER!)**

**Notice:**

- **This is NOT PART of the farmer’s business plan, but demanded for reporting to EU and has to be filled in by the expert in English.**
- **Please fill in all the blanks using notes, short sentences, etc.**

Project Overview		
Bioenergy project title in English:	<ul style="list-style-type: none"> <li>• XXXXXXXXXXXX</li> </ul>	
Location and country:	<ul style="list-style-type: none"> <li>• ITALY</li> <li>• XXXXXXXXXXXX</li> </ul>	
Motivation for project initiation  <b>(Mark one or more with an X):</b>	<b>Financial</b>	<b>Non-Financial</b>
	<input checked="" type="checkbox"/> Available subsidies  <input checked="" type="checkbox"/> Additional source of income  <input type="checkbox"/> Option of a shared capital investment	<input checked="" type="checkbox"/> Availability of manure/biomass  <input type="checkbox"/> producing electricity and heat with a CHP installation  <input type="checkbox"/> gas upgrading for gas grid feed-in  <input type="checkbox"/> producing heat in a biogas boiler  <input type="checkbox"/> upgrading of the manure to (improved) fertilizers  <input checked="" type="checkbox"/> Contribute to environmental or climate protection
	<input type="checkbox"/> Others: _____	
General technical concept		

Electric capacity (kW <sub>el</sub> )				Thermal capacity (kW <sub>th</sub> )			
≤ 50	51-100	101-300	≥ 301	≤ 50	51-100	101-300	≥ 301
	X					X	
Type and amount of energy per year and share of sold heat in percentage:		<input type="checkbox"/> Heat <input type="checkbox"/> Electricity <input type="checkbox"/> Biomethane production <input type="checkbox"/> Others_____		<input checked="" type="checkbox"/> __xxx GJ <sub>th</sub> /yr ⇒ __% (Share of sold heat) <input checked="" type="checkbox"/> __xxx kWh <sub>el</sub> /yr ⇒ <b>100%</b> (Share of sold el.) <input checked="" type="checkbox"/> __xxx m <sup>3</sup> /yr ⇒ __% (Share of sold gas) <input checked="" type="checkbox"/> _____			
<b>Substrates</b>		<b>Mass</b>					
Manure_input_total:		__xxx (ton/yr)					
Cosub_supply_total:		__xxx (ton/yr)					
<b>Overview of cost data</b>							
Currency conversion (if relevant):						_____ ↔ _____ €	
Planned <b>total investment costs</b> for the project:			<input checked="" type="checkbox"/> Biogas <input type="checkbox"/> Heat <input type="checkbox"/> CHP <input type="checkbox"/> Biomethane <input type="checkbox"/> Manure treatment			xxx €	
Estimation of the benefits per year:			<input checked="" type="checkbox"/> Biogas <input type="checkbox"/> Heat <input type="checkbox"/> CHP <input type="checkbox"/> Biomethane <input type="checkbox"/> Manure treatment			xxx €/a	

Costs per year		Expenditures
<ul style="list-style-type: none"> <li>➤ Cost for Biomass input:</li> <li>➤ Cost for energy and heat consumption:</li> <li>➤ Cost for maintenance:</li> <li>➤ Other costs (insurance, ect.):</li> </ul>		<p style="text-align: right;"><b>0</b> €/yr</p> <p style="text-align: right;"><b>xxx</b> €/yr</p> <p style="text-align: right;"><b>xxx</b> €/yr</p> <p style="text-align: right;"><b>xxxx</b> €/yr</p>
<b>Supporting role of the BioEnergy Farm expert</b>		
First contact with farmer [YYYY MM DD]:		<b>XX/XX/XXX</b>
Last contact with farmer [YYYY MM DD]:		<b>XX/XX/XXX</b>
<b>Estimation of the working hours spent on supporting (total amount):</b>		_XX_ hours
<b>Short description</b> of the support given by the expert <b>(1 or 2 short sentences!):</b>	<ol style="list-style-type: none"> <li>1. optimize the use of the biomass produced in the farm to minimize costs and focuses on the farm's autonomy</li> </ol>	
Reasons for the farmer to invest (1 or 2 arguments, <b>only if the project is going to be realized</b> ):	<ol style="list-style-type: none"> <li>1. National subsidy attractive for the farm</li> <li>2. Reuse of animal waste and lower environmental emissions</li> </ol>	

<p>Reasons for the farmer not to invest</p> <p>(1 or 2 arguments, <b>only if the project is not going to be realized</b>):</p>	<p>1.</p> <p>2.</p>
<p><b>Comments (using notes or short sentences, etc. - only if relevant):</b></p>	
<ul style="list-style-type: none"><li>•</li></ul>	